### ArcelorMittal Warszawa

ArcelorMittal Europe Long Products



### Declaration of conformity of performance No. AMW 3/2018 rev 1

(valid for product destination for Lithuanian market)

1. Unique identification code of the product-type:

weldable, hot rolled ribbed reinforcing bars

2. Type of the construction product, place of manufacture of the product:

B500B, diameters 10, 12, 14, 16, 20, 25, 28 and 32 mm

Rolling mark applied on the product: 1/42

Heat No - see label

Manufacturer: ArcelorMittal Warszawa Sp z o.o

Place of manufacture: ul Kasprowicza 132, 01-949 Warszawa, POLAND

3. Technical specification applicable to the construction product (TS):

LST EN 10080:2006 / EN 10080:2005/

**4.** Intended use of the construction product, in accordance with the applicable TS, as foreseen by the Manufacturer:

for the reinforcement of concrete structures

5. Name and address of the manufacturer:

ArcelorMittal Warszawa Sp z o.o, ul Kasprowicza 132, 01-949 Warszawa, POLAND

6. Address of the authorised representative:

does not apply

7. System of assessment and verification of constancy of performance of the construction product:

system 1+

8. Designated body

# VĮ Statybos produkcijos sertifikavimo centras (SPSC)

performed the initial inspection of the manufacturing plant and of factory production control and performs continuous surveillance, assessment and evaluation of factory production control under **system 1+** and issued the

Certificate of conformity No. SPSC-9064.

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## 9. Declared performance

Essential characteristics	Performance		Technical specification and test methods	
Tensile yield strength <i>R</i> <sub>e</sub> , MPa (characteristic value)	500 1,08 5,0 pass		EN 10080:2005 EN ISO 15630-1:2011	
Stress ratio $R_m / R_e$ (characteristic value)				
Elongation at maximum force Agt, % (characteristic value):				
Bendability (bending $\alpha$ =90° and re-bending $\alpha$ =20°)				
Tolerances from nominal cross-section	pass,	± 4,5%		
Bonding strength (surface geometry) $f_R$ :	р	ass		
- d = 10 mm	≥ 0	,052		
- d = 12–32 mm	≥ 0,056			
Fatigue	NPD			
Weldability (chemical analysis):	heat	product	EN 10080:2005 spectrometric method	
- carbon equivalent, $C_{eq}$ ; - limitations on the content of	≤ 0,50	≤ 0,52		
certain elements	pass	pass		
Durability (chemical analysis):	heat	product		
- carbon, C;	≤ 0,22	≤ 0,24		
- sulphur, S;	≤ 0,050	≤ 0,055		
- phosphorus, P;	≤ 0,050	≤ 0,055		
- nitrogen, N;	≤ 0,012	≤ 0,014		
- cooper, Cu;	≤ 0,80	≤ 0,85		
- carbon equivalent, $C_{eq}$	≤ 0,50	≤ 0,52		

**10.** The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 5.

Signed by:

**Beata Dorota Pietrzyk - Head of Quality Control Department** 

(name and function of the person authorized to sign the declaration)

Warszawa, 2022.04.05

(place and date of issue)

ArcelorMittal Warszawa Sp. z o.o.

Beata Dorota Pietrzyk

(signature)